



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

650.9201
Job Sheet 191995



Part No: 650.9201

Job Qty: 24 ea

Part Name: Eyelet Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/14/19

Job Tracking No:

Due Date: 4/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A1 IPP REV:A NEW ISSUE 15-01-08 JLKM VERIFIED BY:DD IPP REV:B AS PER DWG A1
15.09.14 DD VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	24 pcs	4/15/19	4/15/19	0.00	0.01	Bandsaw - 1		15-04-26
110	CNC Vertical Machining	24 pcs	4/15/19	4/15/19	0.22	11.32	HAAS1-1		15-04-26
120	QC	24 pcs	4/15/19	4/15/19	0.00	0.00	QC2 Machining-1		15-04-26
130	QC	24 pcs	4/15/19	4/15/19	0.00	0.00	QC8 Machining-1		15-04-26
140	Outsource	24 pcs	4/15/19	4/15/19			ATG001-VC	5	2019-05-01
150	Packaging	24 pcs	4/15/19	4/15/19	0.00	0.00	Packaging2 - 5		MAY 21 2019
151	QC	24 pcs	4/15/19	4/15/19	0.00	0.00	QC6		MAY 28 2019
152	Small Fab	24 pcs	4/15/19	4/15/19	0.00	2.04	Small Fab-1		15-04-26
155	QC	24 pcs	4/15/19	4/15/19	0.00	0.00	QC5		JUN 1 2019
180	Packaging	24 pcs	4/15/19	4/15/19	0.00	0.00	Packaging3-1		28 9-89
190	QC21-SA	24 Ea	4/15/19	4/15/19	0.00	0.00	QC21		9-89

Part Op 100 - Cut Blank at 2.200"

Descriptions: 110 - 1-Machine per folio FB361

140 - Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 650.9200

152 - INSERT HELICOIL AS PER DWG

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S1.000X2.500	7075-T6S Sheet 1" Thick Plate X 2.5" Wide	3.8400 ft (.16 ea)	100-Bandsaw - 1	5173 628
MS21209F5-15	Heli Coil	24 Ea (1 ea)	152-Small Fab	5163 237

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M7075T6S1.000X2.500	4	3	0
152-Small Fab	MS21209F5-15	24	22	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

Container No: S175957



Part: 650.9201

Job No: 191995

Serial No/Batch: S175957

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/27/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
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PURCHASE ORDER

POHB043351



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043351

PO Date: 5/2/19

Due Date: 5/10/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193367	RBE350A93-3500-00-1	Body (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O to Groupe Altech: -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant as per Dwg RBE350A93-3500-00-1 Rev. 3A -Certificate of Conformity is required	Firmed	-	5/24/19	26 pcs	0 pcs	26 pcs	\$5.97/pcs	\$155.22
2	190743	D5355-041	Aft Clamp Assembly : Various STC's Issue P/O : Black Anodize as per Dwg D5355 Certification of Conformity is required.	Firmed	-	5/24/19	10 pcs	0 pcs	10 pcs	\$5.97/pcs	\$59.70
3	191995	650.9201	Eyelet Bracket Assembly Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 650.9200	Firmed	-	5/24/19	24 pcs	0 pcs	24 pcs	\$9.10/pcs	\$218.40
Grand Total:											\$433.32

DAS
40
9-89



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PURCHASE ORDER

POHB043351



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

A handwritten signature in black ink, appearing to be "KH" followed by a large, stylized flourish.

Plex 5/15/19 9:44 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917845

Date: 17-May-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 24 ea	Part: 650.9201 ✓ Eyelet Bracket Assembly Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 25122 PO: POHB043351 ✓	Rev: A Line: 3	RECEIVED MAY 17 2019 DART AEROSPACE LTD. DAS 40 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>MAY 17 2019</u> Certified Signature: <u></u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			